

Balloon
Pos.
Qty.

B

C

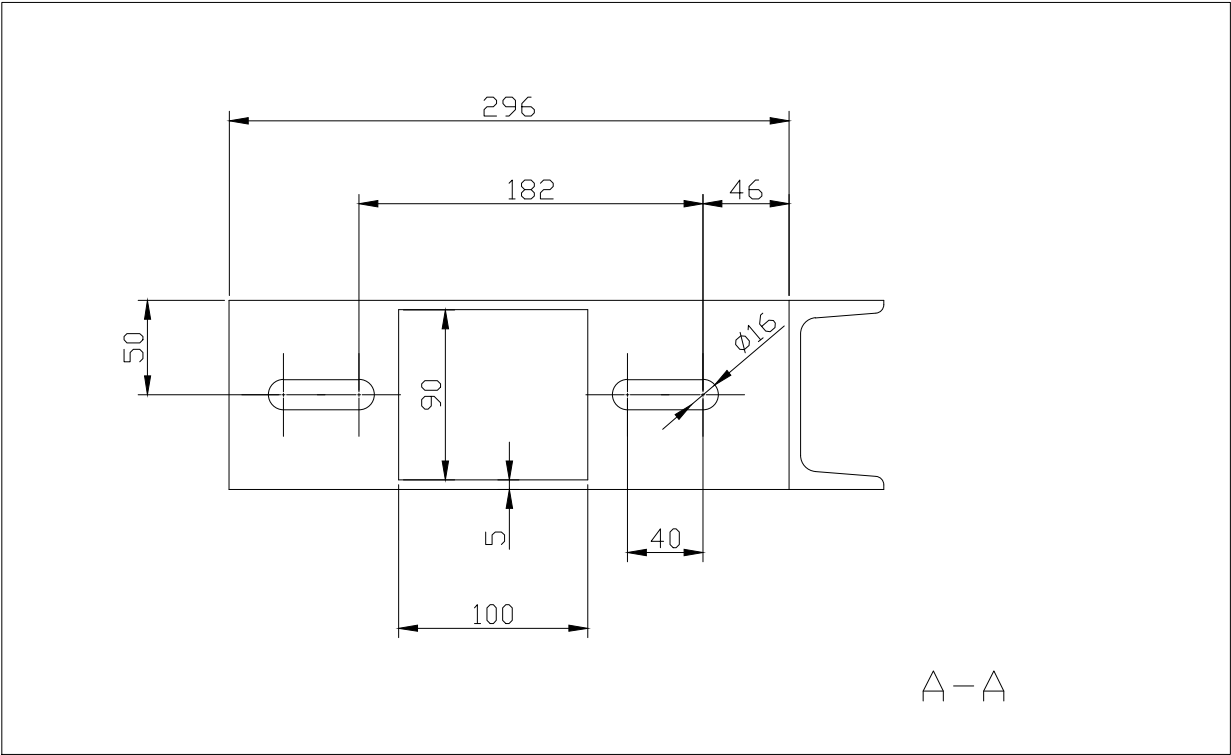
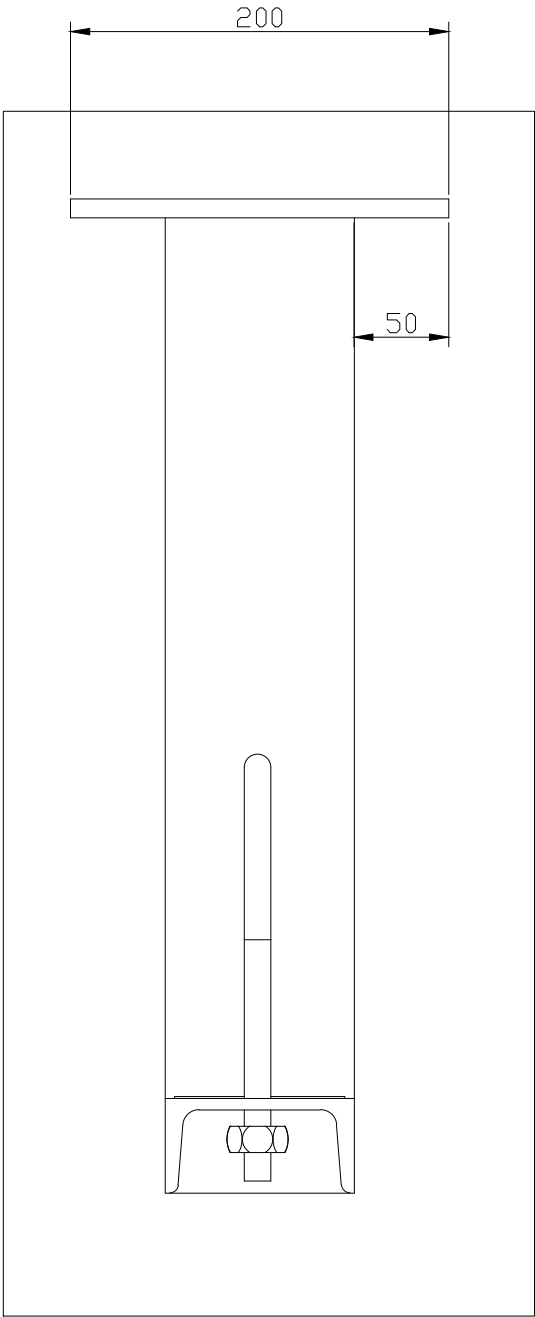
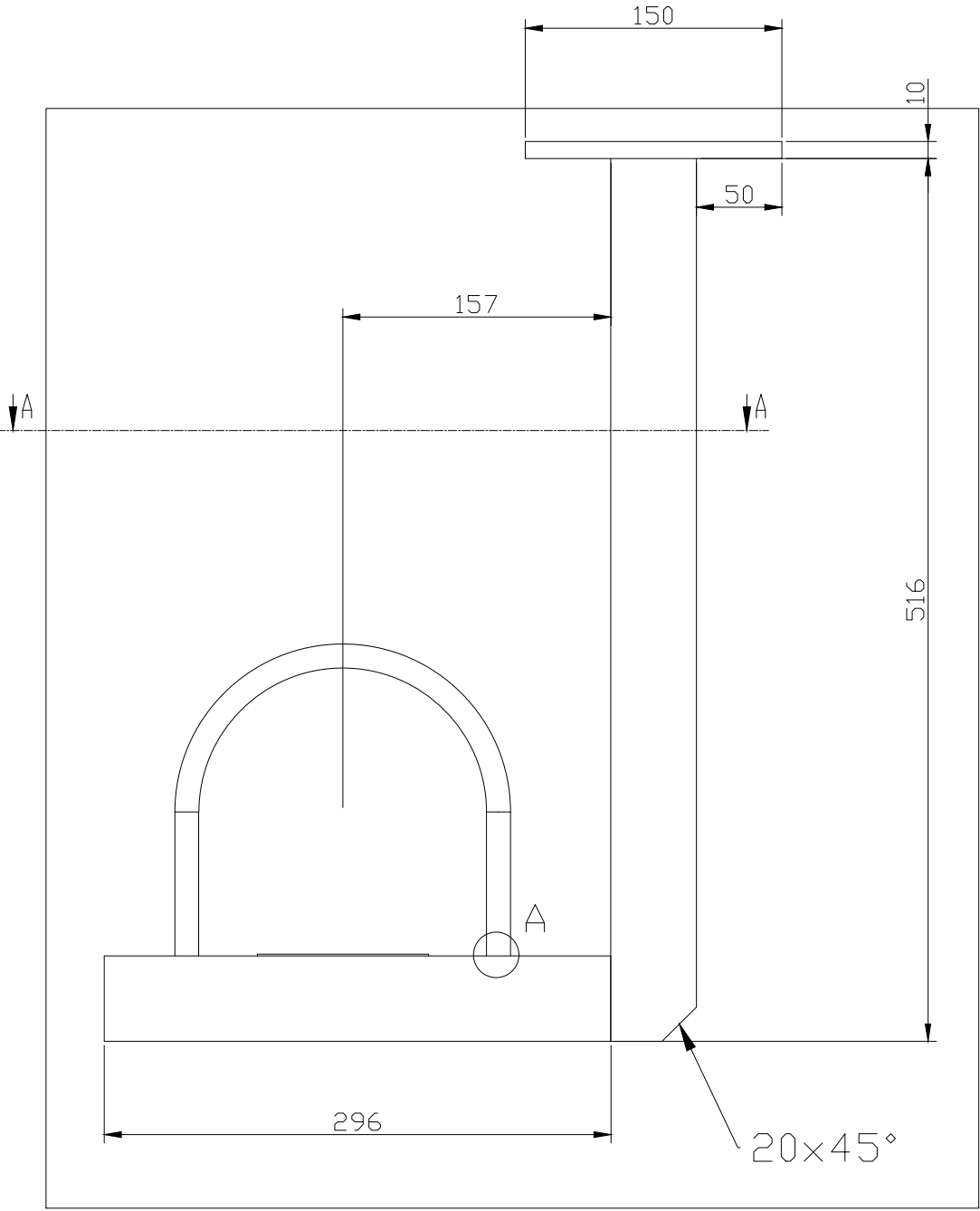
D

E

F

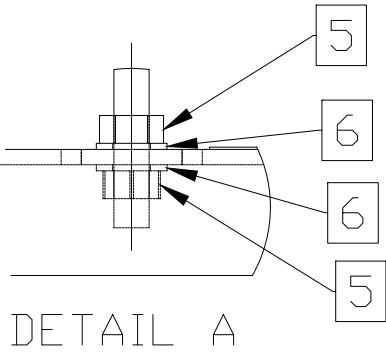
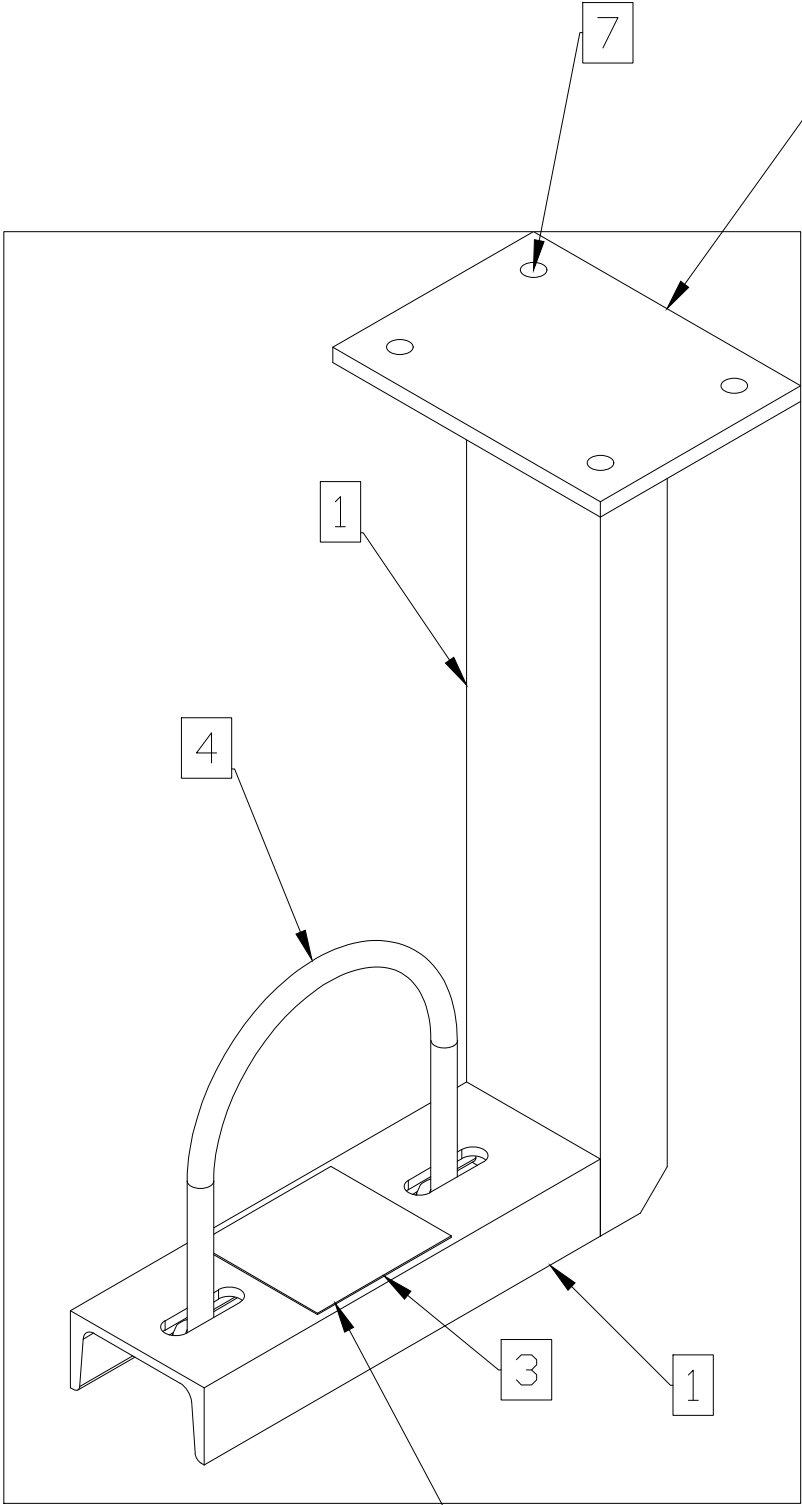
G

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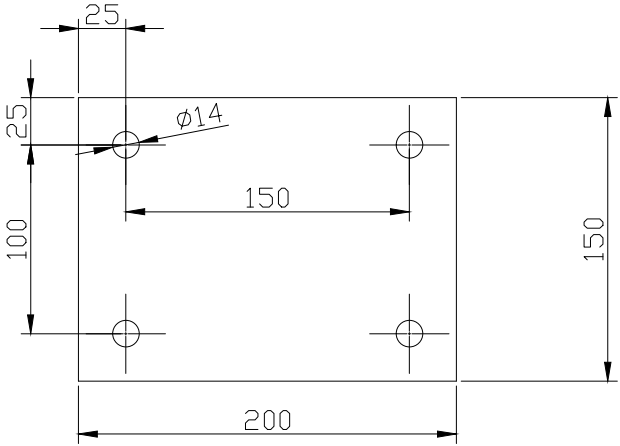


BILL OF MATERIALS			
ID	QT (Ud/M)	DESCRIPTION	MATERIAL
1	0.812	UPN 100	S235JR
2	1	S235JR PLATE 200x150x10	S235JR
3	2	AISI316L PLATE 100x90x1	AISI 316L
4	1	U-BOLT DN150 M14 DIN 3570 with plastic cover	STEEL
5	4	NUT M14 8 DIN934	8
6	4	FLAT WASHER M14 St DIN125	St
7	4	ANCHOR BOLT M12x120 8.8	8.8

QTY: 1 UNIT



PLATE



SPOT WELDING

UNSPECIFIED WELDS:			
JOINT WITHOUT BEVEL	40%	JOINT WITH BEVEL	70% 70% 50-100 50-100
Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.			
Non-individual tolerances according to DIN 7168.		Drawn 3D:	
		Drawn 2D:	
		Date:	1/12/2025
		1st Dihedral	
Oxygen Route		Rev.	N° Drawing:
TMT (FVRB-2,7-25)		A	2558-331X-TMT-ESR10-SUP05
		Scale 1:40	Weight (kg)
		Sheet 1 of 1	Format A2